DERWENT-ACC-NO:

1991-290390

DERWENT-WEEK:

200319

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TITLE:

Binder removing and sintering method for metal

injected

compact - by heating injected compact under

pressure, to

decompose binder and eliminate gas by vacuum

exhaust Dwg

0/1

PATENT-ASSIGNEE: SUMITOMO HEAVY IND LTD[SUMH]

PRIORITY-DATA: 1989JP-0328438 (December 20, 1989)

PATENT-FAMILY:

PUB-NO

PUB-DATE

LANGUAGE

PAGES

MAIN-IPC

JP **03191002** A

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APPLICATION-DATA:

PUB-NO

APPL-DESCRIPTOR

APPL-NO

APPL-DATE

JP 03191002A

N/A

1989JP-0328438

December 20, 1989

INT-CL (IPC): B22F003/10

ABSTRACTED-PUB-NO: JP 03191002A

BASIC-ABSTRACT:

Starting material comprises a metal or ceramic powder and a binder for

imparting flowability. The binder comprises a thermoplastic high polymer

having a Vicat softening point of 120 deg.C or higher.

Pref. as the binder are high density polyethylene (Vicat softening point: 116 -

127deg.C, polypropylene (120 - 155deg.C), and polymethylpentene (142

173deg.C).

USE/ADVANTAGE - Provides a moulding having improved retention of the moulded

shape. Metal or ceramic mouldings having no deformation can be obtd. by powder

metallurgy without applying sizing.

CHOSEN-DRAWING: Dwg.0/2

TITLE-TERMS: BIND REMOVE SINTER METHOD METAL INJECTION COMPACT HEAT

INJECTION

COMPACT PRESSURE DECOMPOSE BIND ELIMINATE GAS VACUUM

EXHAUST

DERWENT-CLASS: M22 P53

CPI-CODES: M22-H03B;

SECONDARY-ACC-NO:

CPI Secondary Accession Numbers: C1991-125524 Non-CPI Secondary Accession Numbers: N1991-222351

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